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D3393-041
Job Sheet 209234



Part No: D3393-041

Job Qty: 4 pcs

Part Name: Battery Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/20/20

Job Tracking No:

Due Date: 5/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	4/30/20		0.00	1.15	Small Fab - 1		DAS 58 9-89 APR 23 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	Large Fab - Welded Assy-2-B4B	4 pcs	4/30/20		0.00	0.42	Large Fab - 1 - B4B		L2
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
120	QC 9	4 pcs	4/30/20		0.00	0.00	QC 9 - 10		DAS 24 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	Small Fab - 2 - B4B	4 pcs	5/1/20		0.00	1.15	Small Fab - 1 - B4B		DAS 58 9-89 APR 28 2020
							Small Fab - 2 - B4B		

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140	QC 5	4 pcs	5/1/20	0.00 0.00	Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
150	Packaging 3-1 - Stock - B4B	4 pcs	5/1/20	0.00 0.00	QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	

DAS

APR 30 2020 40

9-89

DAS

34

9-89

					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					QC 21 - SA - 21	DAS
160	QC 21 - SA	4	5/1/20	0.00 0.00	QC 21 - SA - 70	21
		pcs			QC 21 - SA - 53	9-88

Part Op **100** - (Small Fab) ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, Descriptions: lock body, lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten
110 - (Weld per dwg A/R S.S. rod Batch: M/37023) Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart
120 - (QC9- Inspect visual per QSI004- Fusion Welds)
130 - (Small Fab) Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

015600

Job BOM

Part / Item	Component Name	Quantity	Operation
5/16WC	Washer	8 Ea (2 ea)	100-Small Fab - 1
9567K21	Polyethelene Cap	8 Ea (2 ea)	100-Small Fab - 1
D2728-7	Dart Logo Label	4 (1 ea)	100-Small Fab - 1
D3369-5	Spacer	4 pcs (1 ea)	100-Small Fab - 1
D3373-1	Cam Lock	4 pcs (1 ea)	100-Small Fab - 1
D3393-1	Battery Lock Casing	4 pcs (1 ea)	100-Small Fab - 1
D3393-3	Cam Lock Shaft	4 pcs (1 ea)	130-Small Fab - 2 - B4B

Container

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5/16WC	8	379	0
	9567K21	8	11	0
	D2728-7	4	0	0
	D3369-5	4	10	0
	D3373-1	4	18	0
	D3393-1	4	10	0
	D3393-3	4	7	0
130-Small Fab - 2 - B4B				

Part Specifications

Specifications could not be found.

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Cross tube ☐ Small Fab ☐ Finishing ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Date :		Sequence #:		QTY Affected :		MRB (QS1042)																													
Description Work Order Deviation				Disposition																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																			
Completed By				Lead hand / Supervisor																															
				QC / QA Coordinator																															